TECHNICAL PRODUCT DATA SHEET

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solidian GRID Q122-CCE-59 (F01R02)

Symmetrical, bidirectional reinforcement grid (type Q) made of media-resistant carbon fiber reinforced polymer (CFRP) for the reinforcement of concrete components



Material

| Fiber material | C (Carbon) | |
|--|-----------------|----------------------------|
| Impregnation agent | E (Epoxy resin) | |
| Color | black | |
| Surface finish | smooth | |
| Chemical resistance of the reinforcement in relation to the exposure classes in accordance with EN 206-1 | XD3 | Chlorides, except seawater |
| | XS3 | Chlorides from seawater |
| | XA3 | Chemical attack |

| Geo | metry and structure | | Unit | Value | Standard |
|-------------------|--|--------------|--------------|-------|------------|
| | | longitudinal | 101 | 0 | |
| | Directions of the fiber strands | transversal | - [°] | 90 | _ |
| | | longitudinal | [] | 9,3 | |
| þ h | Mean value of fiber strand width | transversal | - [mm] | 8,6 | - |
| φ_{\vee} | Mean value of fiber strand height | longitudinal | [] | 3,1 | |
| | | transversal | - [mm] | 3,2 | |
| | N to set of a Province of | longitudinal | [] | 4,73 | |
| þ nm | Nominal diameter | transversal | – [mm] — | 4,73 | |
| | | longitudinal | [| 17,6 | 160 10 406 |
| A _{nm} | Nominal cross-sectional area per fiber strand | transversal | – [mm²] – | 17,6 | |
| | | longitudinal | [2/] | 298 | |
| a _{nm} | Nominal cross-sectional area per meter | transversal | – [mm²/m] – | 298 | _ |
| | | longitudinal | [2] | 7,24 | |
| A _{f,nm} | Fiber cross-sectional area per fiber strand | transversal | — [mm²] — | 7,24 | |
| _ | | longitudinal | – [mm²/m] – | 122 | |
| a _{f,nm} | Fiber cross-sectional area per meter | transversal | _ [[[11][1]] | 122 | |
| _ | Grid width | longitudinal | | 59 | |
| 5 | Grid width | transversal | – [mm] – | 59 | |
| _ | Clear distance of the fiber strands | longitudinal | | 51,0 | |
| 5I | | transversal | - [mm] | 50,3 | _ |
| ٦ _G | Grid height (average value of the maximum height) | | [mm] | 3,8 | |
| g | Weight per unit area of the non-metallic reinforcement | | [g/m²] | 709 | - |
| Kü | Degree of coverage of the grid | | [%] | 27,7 | - |
| r _{min} | Minimum permissible radius of curvature | | [mm] | - | - |

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| Mate | erial properties | | Unit | Value | Standard |
|---------------------|---|-----------------|------------------------|-----------------------|---------------|
| p | Bulk density of the fiber composite material | | [g/cm ³] | 1,30 | ISO 1183-1 |
| α | Coefficient of thermal expansion | along the fiber | [10 ⁻⁶ 1/K] | 0,5 | - |
| T _{g0} | Glass transition temperature (DMA) | | [°C] | ≥ 110 | DIN 65583 |
| | Recommended operating temperature range | | [°C] | -20 to +80 | - |
| | Building material class components ¹⁾ | | [-] | A2, non-combustible | DIN 4102-1 |
| | Building material class reinforcement grid | | [-] | E, normally flammable | EN 13501-1 |
| Mec | hanical properties | | Unit | Value | Standard |
| c | Characteristic short-term tensile strength related to the nominal cross-sectional area | longitudinal | - [MPa] | 1050 | ISO 10406-7 |
| f _{nm,k} | | transversal | | 1050 | |
| F | Young's modulus related to the nominal cross- | longitudinal | - [MPa] | 94000 | ISO 10406-7 |
| Enm | | transversal | | 94000 | |
| c | Mean short-time tensile strength related to the | longitudinal | - [MPa] | ≥ 3480 | ISO 10406-1 |
| f _{f,nm,m} | fiber cross-sectional area | transversal | | ≥ 3480 | |
| £ | Characteristic short-term tensile strength | longitudinal | - [MPa] | ≥ 2600 | ISO 10406-7 |
| f _{f,nm,k} | related to the fiber cross-sectional area | transversal | | ≥ 2600 | |
| г | Mean Young's modulus related to the fiber | longitudinal | - [MPa] | ≥ 235000 | ISO 10406-7 |
| E _{f,nm,m} | cross-sectional area | transversal | | ≥ 235000 | |
| _ | Characteristic elongation at failure under tensile | longitudinal | - [‰] | ≥ 11,2 | · ISO 10406-7 |
| E _{nm,uk} | load of the non-metallic reinforcement | transversal | | ≥ 11,2 | |
| F | Characteristic tensile force transmission of the non- metallic reinforcement per m width | longitudinal | - [kN/m] | 313 | - ISO 10406-7 |
| F _{nm,k} | | transversal | | 313 | |
| Furti | her key values | | Unit | Value | Standard |
| dg | Recommended maximum grain size in concrete | | [mm] | 16 | - |
| | | | | | |
| Stan | dard goods variety | | Unit | Value | Tolerance |
| Single | grid - | Length | - [m] | 6,0 | ± 16 mm |
| Singic | | Width | | 2,30 | ± 12 mm |

Transport and storage

Non-metallic reinforcements from solidian GmbH must not be damaged during transportation, storage, processing and installation and must not be exposed to temperatures higher than 80°C. They must be stored dry, protected from the weather and without touching the ground. They must be protected from UV radiation and moisture until concreting and be free from bond-reducing impurities (e.g. grease, soil, loose concrete residues).

¹⁾ Building material class for components from a component thickness of 30 mm with a minimum concrete cover of 14 mm or for components with a component thickness of 30 mm and a single layer of centrally arranged reinforcement grid.

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Measurement

Specified values were determined on the product itself. Deviating properties may occur in the structural component or during processing. We recommend checking the values by suitable structural component tests with the concrete formulation used in each case.

Tests

As part of our in-house production control, two test units with 6 tensile tests each per reinforcement direction are carried out for each production order for quality assurance purposes, from which the characteristic short-term tensile strength is determined. All other measured values are determined as part of a comprehensive product gualification and are not subject to continuous control

The described tensile tests per production order are included in the sales price. If you need an extended production control for your construction project, please contact us. We will be happy to provide you with a non-binding quotation for additional production-related tests.

Country-specific regulations

For the use of the product, the respective national regulations at the place of use apply, in Germany for example the building regulations of the federal states, and the technical provisions based on these regulations.

The design is generally carried out in accordance with the applicable standards for reinforced concrete components, whereby adjustments must be made for fiber composite reinforcements if applicable standards, guidelines (e.g. guideline for Germany "Concrete components with non-metallic reinforcement" of the German Committee for Reinforced Concrete (DAfStb) and the co-applicable standards cited in the guideline) etc. do not exist for reinforcements made of fiber reinforced polymer materials. Accordingly, the respective national standards and regulations must be taken into account in the design.

Processing information

All work must only be carried out by trained personnel.

Damaged fiber bundles (resin spalling, brittle areas, etc.) must not be installed, as the specified load-bearing capacity cannot be guaranteed. The specified values of the product only apply when used as intended.

For further information, please refer to the current Technical Information for our solidian reinforcement products.

Ecology and health protection

REGULATION (EC) NO. 1907/2006 - REACH.

This product is an article as defined in Article 3 of Regulation (EC) No 1907/2006 (REACH). It does not contain substances that are released from the article during normal use. A safety data sheet according to Article 31 of the same regulation is not required to place this product on the market, to transport it or to use it. For safe use, follow the instructions from this data sheet. To our current knowledge, this product does not contain any SVHC (Substances of Very High Concern) according to Annex XIV of the REACH Regulation or substances published on the Candidate List by the European Chemicals Agency at concentrations above 0,1% (w/w).

Industrial safety and health

The currently valid legal regulations on occupational health and safety must be observed during all transportation activities. Protective measures, such as wearing cut-resistant gloves, safety goggles and a dust mask, must be observed when working with cutting equipment. The specific handling of fiber reinforced polymers should be based on the respective national technical regulations.

Legal information

The above information is based on our knowledge and experience under normal circumstances, provided that the product has been transported, stored and used or processed properly and in accordance with the information in this product data sheet and the Technical Information for our solidian reinforcement products. The work results that can be achieved with our products depend in particular on their use and processing. The suitability of the product for the specific application must be checked in advance on your own responsibility.

Since non-metallic reinforcements are not yet regulated by building authorities in most countries, planners, specialist planners, building authorities, structural engineers, experts, etc. must be consulted for load-bearing components and countryspecific regulations must be observed.

We reserve the right to make changes to the product specifications. Third-party property rights must be observed. In all other respects, our respective terms and conditions of sale and delivery apply. The latest technical product data sheet at the time of purchase of our products shall apply.



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